

WARNING

FAILURE TO PROPERLY ACTIVATE THE TENSIONERS CAN LEAD TO CATASTROPHIC ENGINE FAILURE



SECONDARY TENSIONERS

PART NUMBER ... 9-5686

IN KITS

9-0738S, 9-0738SA, 9-0738SC, 9-0738SD, 9-0738SE,
9-0738SF, 9-0738SG, 9-0738SWP, 9-0738SVVT1,
9-0738SAVVT1, 9-0738SAVVT2, 9-0738SCVVT1

The Tensioners In This Application Are Shipped In Their Deactivated State

Please Follow The Installation/Activation Process Below To Avoid Catastrophic Engine Failure

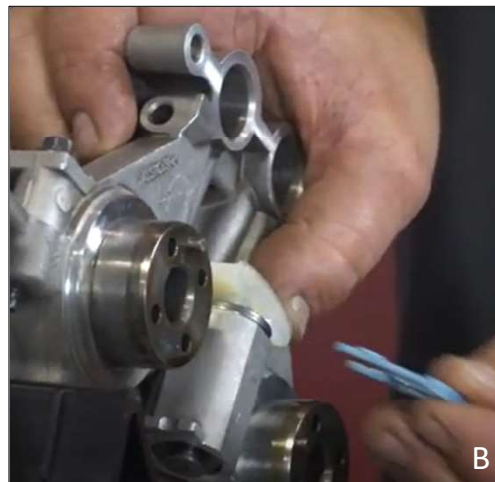
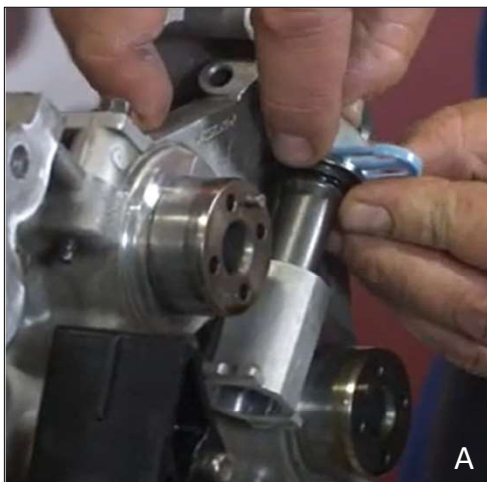
Figure A ... Insert body of tensioner into the block and push until fully seated.

Figure B ... Once tensioner is installed, remove clip. **THIS STEP DOES NOT ACTIVATE** the tensioner. The clip is simply to avoid accidental activation while installing.

Figure C ... After the cam phasers and chains are installed, **YOU MUST THEN ACTIVATE THE TENSIONERS** by pressing on the chain above the tensioner pad allowing the tensioner plunger to fully compress and release. Make sure the tensioners properly activate and apply spring pressure to the chains.



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