

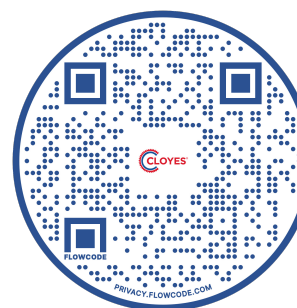
WARNING

FAILURE TO PROPERLY ACTIVATE THE SECONDARY TENSIONERS WILL LEAD TO CATASTROPHIC ENGINE FAILURE



SECONDARY TENSIONERS PART NUMBER 9-5686

The tensioners in this application are shipped in their deactivated state. Follow the installation and activation process below to avoid catastrophic engine failure.



**WATCH
PROPER
INSTALLATION
VIDEO**

INSTALLATION/ACTIVATION PROCESS

FIGURE A - Insert body of tensioner into the block and push until fully seated.

FIGURE B - Once tensioner is installed, remove clip. **THIS STEP DOES NOT ACTIVATE** the tensioner. The clip is simply to avoid accidental activation while installing.

FIGURE C - After the cam phasers and chains are installed, **YOU MUST THEN ACTIVATE** THE TENSIONERS by pressing on the chain above the tensioner pad allowing the tensioner plunger to fully compress and release. Make sure the tensioners properly activate and apply spring pressure to the chains.

